

PAINTCO QUICK DRYING ENAMEL 5767

DESCRIPTION

- Paintco Quick Drying Enamel is based on a fast drying modified alkyd resin with excellent gloss and colour retention. It is resistant to weathering, salt water and minerals oils. Suitable for application on wood and steel both for Exterior and Interior areas. Because of its fast drying characteristic, this product shows minimum dust collection during drying of film.

PHYSICAL DATA

Pigments	:	Titanium dioxide and / or colour pigments.
Appearance	:	High Gloss/S-Gloss/Matt
Colours	:	White and colours
No. of components	:	One
Specific gravity	:	Approx. 1.05
Solids by volume	:	Approx. 43%
Drying time at 30°C	:	Dust dry : approx. 10 minutes. Hard Dry. : 2 hours Recoat interval : after 2 hours
Flash point	:	26°C

APPLICATION DATA

Application method	:	Dipping, aerospray, airless spray.
Type of thinner	:	Thinner 323 or 360
Percentage of thinner	:	Air less spray : 5% max. by volume. Air spray : 15% max. by volume
Dry film thickness per coat	:	30 microns
Thero. Coverage at 30 microns DFT	:	14.33 m ² / litre

Surface Preparation

- Remove all oil wax and grease by solvent cleaning. Mechanically clean the surface using hand or power tools to a minimum standard of St 2 or blasted steel to Sa 2.5.

Priming Coats

- On steel and wood surfaces Paintco Industrial Quick Dry Primer 3213 is to be applied. Nonferrous metal should be pretreated with Paintco Etch Primer 2 pack 3255 followed by Paintco Industrial Quick dry Primer 3213.